

SPECIAL PACKAGING INSTRUCTION				Form Approved OMB No. 0704-0188		XTB	
<small>Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.</small>							
1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 57K4536(19207) TOOL SET				2. CAGE 19207		3. SPI NO. AK15026526	
4. NATIONAL STOCK NO. 5180-01-502-6526				5. DATE OF DRAWING 05-02-2003		6. REVISION	
7. QUP 1 EA		8. ICQ NONE		9. UNIT PACK WT. (LB) 100.0		10. UNIT PACK CU (CU. FT.) 1.000	
						11. UNIT PACK SIZE (INCHES) 12.0 X 12.0 X 12.0	
				18. STEPS		19. REQD	
12. MILITARY PRESERVATION MIL-STD-2073-1D, METHOD 40						20. DESCRIPTION SEE BLOCK 17	
13. CLEANING MIL-STD-2073-1D, CODE 1							
14. DRYING MIL-STD-2073-1D							
15. PACKING							
a. LEVEL A							
MIL-STD-2073-1D AND NOTE I							
b. LEVEL B							
MIL-STD-2073-1D AND NOTE I							
16. MARKING							
MIL-STD-129 AND NOTE H							
17. NOTES/DRAWING A. THIS KIT, CONSISTS OF THE ITEMS DESCRIBED ON DRAWING 57K4536 (19207). B. ALL ITEMS SHALL BE CLEANED AND DRIED BEFORE APPLICATION OF PRESERVATIVES. C. ITEMS SUSCEPTIBLE TO CORROSION (IRON, STEEL, MAGNESIUM, ETC.) SHALL BE COATED WITH CONTACT PRESERVATIVES CONSISTENT WITH ITEM USE AND SPEEDY DEPROCESSING. DO NOT APPLY A PRESERVATIVE OVER AN OPERATIONAL GREASE OR OIL. VCI MATERIALS MAY ALSO BE USED TO PREVENT CORROSION. GREASEPROOF WRAPS SHALL BE USED IN CONJUNCTION WITH ALL CONTACT PRESERVATIVES. D. WHEN ITEMS WITHIN THE KIT REQUIRE PHYSICAL PROTECTION, CUSHIONING, WRAPS AND CONTAINERS OF THE MINIMUM SIZE AND WEIGHT NECESSARY TO AFFORD SUCH PROTECTION SHALL BE APPLIED. E. ITEMS WITHIN PACKS. SHALL BE SEGREGATED TO ENSURE THAT ITEMS WHICH WOULD BE DIFFICULT TO IDENTIFY BY VISUAL OBSERVATION ARE KEPT SEPARATE AND INDIVIDUALLY IDENTIFIED. ALSO, SEGREGATE COMPONENTS BASED ON ITEM USAGE (SUB-TASKS). FOR EXAMPLE, IN A KIT FOR AUTOMOTIVE EQUIPMENT, COMPONENTS FOR THE ENGINE SHALL NOT BE INTERMINGLED WITH COMPONENTS FOR THE ARMEMANT SUBSYSTEM. SEGREGATION OF ITEMS WITHIN A KIT SHALL BE ACCOMPLISHED BY WRAPS, BAGS, BOXES, CONTAINER SEPARATIONS, TUBES OR OTHER APPROVED MEANS. F. USE WATERVAPORPROOF BARRIER BAGS TO PROVIDE THE METHOD 40 PROTECTION. CUSHIONING SHALL BE USED INSIDE AND/OR OUTSIDE THE BARRIER BAG(S) TO ENSURE THE BARRIER IS NOT DAMAGED DURING TRANSPORT AND HANDLING. G. ALL ITEMS WITHIN THE KIT SHALL BE CONSOLIDATED INTO ONE APPLICABLE UNIT CONTAINER.							

SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)		Form Approved OMB No. 0704-0188	XTB
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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE <div style="text-align: center;">57K4536(19207) TOOL SET</div>	2. CAGE <div style="text-align: center;">19207</div>	3. SPI NO. <div style="text-align: center;">AK15026526</div>	
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<div style="font-size: small;">17. NOTES/DRAWINGS <i>CONTINUED</i></div> <p>H. MARKING.</p> <ol style="list-style-type: none"> 1. MARK EACH SEGREGATED PACKAGE WITH THE SEGREGATED PACKAGE NUMBER. 2. MARK UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. IN ADDITION, ATTACH A PACKING LIST TO THE UNIT CONTAINER IN ACCORDANCE WITH MIL-STD-129. ON THE PACKING LIST, IDENTIFY THE ITEMS WITHIN EACH SEGREGATED PACKAGE TOGETHER WITH THEIR SEGREGATED PACKAGE NUMBER. <p>I. IF THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL A OR LEVEL B SHIPPING CONTAINER, NO FURTHER PACKING IS REQUIRED FOR THAT LEVEL OF PACKING. IF THE UNIT CONTAINER IS NOT AN ACCEPTABLE LEVEL A OR LEVEL B SHIPPING CONTAINER, THEN PACK:</p> <p>LEVEL A: USING A CLEATED PLYWOOD BOX, CONFORMING TO ASTM-D6251, TYPE III, CLASS 1. (NOT TO EXCEED 1000 POUNDS).</p> <p>LEVEL B: USING CONTAINER: ASTM-D5118, TYPE CF, CLASS WR, SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D.</p> <p>FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE. WHERE POSSIBLE USE A STANDARD 40 X 48 PALLET WITH A MAXIMUM OF 2 INCH OVERHANG. MAXIMUM HEIGHT OF PALLET LOAD IS 54 INCHES. MAXIMUM LOAD GROSS WEIGHT IS 4000 LBS.</p> <p>J. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1D AND THE APPLICABLE CONTAINER SPECIFICATION.</p>			